

## AQUA COMM XP HIGH PERFORMANCE SOLUBLE OIL

**What it is:** Aqua Comm XP is a high performance chlorinated soluble oil formulated for use in heavy duty machining applications.

### Features & Benefits

- Non-staining to aluminum
- Excellent rust-protection on ferrous metals
- High lubricity
- New generation emulsification package for better stability than conventional soluble oils.
- Excellent hard-water stability and resistance to “creaming”

### Aqua Comm XP Soluble Oil Coolant

#### Features:

- Heavy Duty Machining Coolant
- Chlorinated emulsification package for tougher applications
- Good hard water stability
- Chlorinated to perform severe tapping and threading

#### Advantages:

- Competitively priced
- Can be used with soft to medium hard water applications
- Good rust inhibitor package
- Excellent bio-stability
- Easy to maintain
- Performs well at 5% dilution

#### Benefits:

- Offers great lubricity
- No need for an additional rust inhibitor
- Non staining to aluminum

**Commonwealth**  
Oil  
EXPERIENCE THE TECHNOLOGY

# TECHNICAL & MSDS INFORMATION



## TECHNICALLY SPEAKING:

<b>Cast Iron Chip Test(Modified ASTM D-4627)</b>	Pass at 3% in 50 ppm CaCO <sub>3</sub> Water
<b>Specific Gravity @ 20°C(68°F)</b>	0.94
<b>Lbs./U.S. Gallon</b>	7.8
<b>PH, 5% emulsion</b>	9.3
<b>% Phosphorus</b>	Nil
<b>% Chlorine</b>	2.6
<b>% Synthetic Ester</b>	3
<b>Flash Point of Concentrate</b>	N/A-Boils at 100°C
<b>Reactive Index Multiplier</b>	0.9
<b>RI For Index 5%</b>	5.6
<b>RI For Index 10%</b>	11.1

These are typical figures and do not constitute a specification.