

Cool Blue Heavy Duty Tapping Fluid

What it does: **Cool Blue** Tapping Fluid is a highly fortified extreme pressure lubricant formulated specifically for rugged industrial tapping and drilling operations. Cool Blue lubricates and cools cutting tools and work faces producing a high-quality surface finish. It cuts uniform threads to closer tolerances and dissipates heat rapidly.

Cool Blue's light color and agreeable odor make it simple and pleasant to use. No special safety producers are required for normal working conditions.

COOL BLUE DOES NOT CONTAIN 1-1-1 TRICHOLORETHANE, CARBON TETRACHLORIDE OR OTHER CHLORINATED COMPOUNDS.

Where to use it: **Cool Blue** can be used in a variety of industrial applications....

- Tapping, threading, milling or rolling
- Broaching –internal or external
- Reaming
- Gundrilling
- Drilling

Cool Blue is especially useful when tapping beryllium, copper, bronze, brass, magnesium and aluminum. **Cool Blue** can also be used for ferrous metals and where extra lubrication is required.

Cool Blue Tapping Fluid

Features:

- Excellent for aluminum machine or and tapping
- Dissipates heat at a rapid rate
- Performs close tolerance
- Provides a high quality surface finish

Advantages:

- Lubricates and protects the tool being used
- Resists tearing threads

- Excellent with tough aluminum alloys
- Consists of extreme pressure additives

Benefits:

- Operator friendly with low odor
- Can be used as an additional lubricant to operations
- Does not stain aluminum
- Non chlorinated

TECHNICALLY SPEAKING:

PHYSICAL CHARACTERISTIC	VALUE
Appearance	Clear Blue Liquid
Odor	Mild Petroleum Odor
Specific Gravity	0.86
Viscosity, cSt @ 40°C	13
Flash Point °C(°F)	>138(280) COC
Chlorine	Nil
Sulfur	Nil
Copper Corrosion	1A

These are typical figures and do not constitute a specification.